

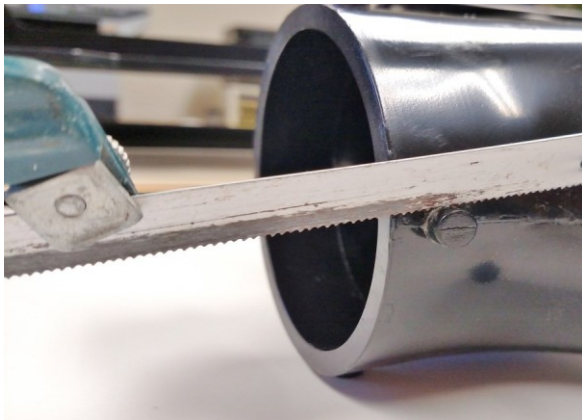


INSTALLING THE CAM-LOC FITTING TO YOUR RV SEWER DRAIN PIPE

Warning: this installation is not difficult but you **must** follow these basic instructions. When working with ABS glue, **you only have one shot at getting it right**

Preparation:

1. Choose a cutting tool as pictured. Small fine tooth hack saw or snip pliers.
2. Choose your finishing tools. A fine tooth file and/or a sanding pad, block of paper.
3. Have a clean, dry cloth and a pair of latex gloves.
4. Small can of ABS cement with applicator brush. All-purpose OK is indicated on label.



STEP 1 Make sure your drain valves are closed and remove your sewer cap, tether and all. Saw the 4 fitting pins off at the base.



STEP 2 File or sand until flush with pipe

STEP 3 Lightly Sand 1 1/2 inches around the pipe and inside of the hub of your new Cam Loc fitting.

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OUT OF ALIGNMENT



IN ALIGNMENT

Step 4 Dry fit your new Cam Loc fitting on to the pipe and decide where you want the Cam Levers to be after it's installed. Clear access to these levers and their full length of motion is important. When this position is chosen then mark a point on the pipe so that you can align the marks during the actual installation with glue. Practice rotating the fitting from your alignment marks on the pipe and fitting to the final desired position with marks aligned. This motion should be tight but smooth. A little extra sanding might be required.



STEP 5 Wipe both sanded surfaces with your clean dry cloth. Then brush the ABS cement onto both the pipe and fitting sanded surfaces, insuring full coverage of the inserted areas.

STEP 6 Line up your fitting as before with alignment marks off to the left or right 1/4 to 1/2" ... Insert fully then turn the Cam Loc fitting back to your alignment marks. Wipe off any drips or excess cement. Allow a 30 minute set time before use.

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