



INSTRUCTIONS FOR REPLACING DRAIN MASTER SEALS

PART # 5212
SEAL AND BOLT KIT

Use only the seals that are provided by Drain Master. Other Seals will NOT work.

*******VERY IMPORTANT STEP*******

Do not place seals on the Drain Master valve itself.

1. Remove the four nuts and bolts from valve.
2. Separate plumbing and remove valve and existing seals.
3. Lubricate new seals with supplied Dow Corning 111 lubricant.
- 4. Place the seals on the pipe flanges**
5. Slide valve between the flanges **with the gate closed.**
6. Bring the plumbing back together and install four nuts and bolts and hand tighten till the valve is seated snug with no gap between the body and the flanges. Use 7/16" sockets / spanners - a Torque wrench is highly recommended. Torque from nuts side only, ¼ turn at a time, in a crisscross pattern. Progressively increase Torque to 10 Inch lbs. Max. Permissible is 15 Inch lbs if required to prevent leaks. Do not exceed - components are plastic and may stress and/or crack. As a generic guideline 1 turn beyond finger tight equates to approx.. 10 inch. lbs and 1 ½ turns approx. 15 Inch lbs – tightening beyond that, risks stressing and /or cracking.
7. Reconnect the wiring and test. Valve should open or close in about 1 second.

Following these instructions will make the task uneventful. If you have questions, please give us a call. Our goal is happy customers who tell their friends about us because they are confident in our products and service.